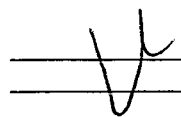


Date: Wednesday, 31/01/2007 9:55:48 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : STEP ACTUATOR
<b>Job Number</b> : 30499	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : 41232 000 001 001
<b>This Issue</b> : 31/01/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : 41232
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 07/02/2007 <b>Qty:</b> 3 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : _____	

## Additional Product

CHG 001

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

issue P.O. 2988

CL 07/01/23

(3)

2.0	41232 000 001 001	Step Actuator LH
-----	-------------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Step Actuator LH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

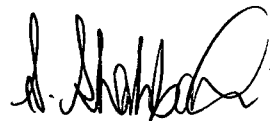
RECEIVE &amp; INSPECT FOR TRANSIT DAMAGE

P 7/01/23 (3)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK



07.01.31

5.0	MISC	MISCELLANEOUS
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





Comment: MISCELLANEOUS  
 FIT & FUNCTION

IB 007.01.31

PTO

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.01.31	4.0	- SEALANT MIL-S-882 IS REMOVED FROM KIT SINCE THE SEALANT HAS A SHELF LIFE. - BARBED ELBOW PART NUMBER ON THE BAG IS NOT THE SAME AS DRAWING. CHECKED THE DRAWING VS PART. THE PART IS OK. NUMBER IS WRITTEN ON THE BAG. - PLASTIC TUBING QTY SHOULD BE 1 for -001 & 1 for -002.	 	07.01.31			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 07/01/31  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 31/01/2007 9:55:49 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: STEP ACTUATOR

Job Number: 30499

Part Number: 41232 000 001 001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE OR ID & STK

- CREATE NEW PPP

PACKAGE WITH -002 AS SET.

07/01/31 (1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)  
07/01/31

Job Completion



07-01-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Era Helicopters LLC**

Post Office Box 6550  
Lake Charles, Louisiana  
70606

### Certificate of Conformity

To:  
Susanne Sheldon, Eng. CMA  
Director Quality Assurance  
Dart Aerospace Ltd.

This is to certify that the items listed below were produced and assembled in accordance with Era's FAA approved PMA system and the applicable drawings and specifications.  
Drawing # 41232-000-001 Rev IR Dated 5/20/2002.

Part Number 41232-000-001-001/002  
Description Step Actuator Replacement Kit  
Quantity 1 Each  
Work Order W200601696

Certified By:  Date January 29, 2007


Mark B. Jones  
Vice President of Quality Assurance



**Era Helicopters LLC**

FAA-PMA

STC# SR09400RC

<b>Description:</b>	Step Actuator Replacement Kit	<b>Serial #</b>	N/A
<b>Part #</b>	41232-000-001-001/002	<b>Quantity:</b>	1
<b>W/O #</b>	W200601696	<b>Inspector:</b>	
<b>Eligible for Installation on:</b>		Bell 412/412EP	

Date: 7/1/23  
Supplier: APRIL

Batch No: M103305  
Dart P/O: NA

Packing Slip: Yes ☐ No ☒  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☐ N/A ☒  
Waybill Attached: Yes ☒ No ☐ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
QC6 Inspection ☐ N/A ☐  
Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
B-X	AKR BILL B					

Initials of receiver (If shipment OK) Level 12 PD

Production/Admin: \_\_\_\_\_  
Date \_\_\_\_\_  
Received/Costing \_\_\_\_\_  
Initial \_\_\_\_\_

REFERENCE ONLY

Location \_\_\_\_\_

**SHIPPER/PACKING LIST****SHIPPER NO. 3784**

Apical Industries, Inc.  
2608 Temple Heights Drive  
Oceanside, California 92056

☒ New☐ Repair☐ Exchange☐ Power by the Hour**SHIPPED TO:****DART****ADDRESS:****1270 ABERDEEN ST.****CITY:****ONTARIO, CANADA K6A1K7****PURCHASE ORDER NO:****SHIPPED VIA:**  
**FED EX P1****DATE SHIPPED:**  
**1/17/07**

ORDERED	SHIPPED	ITEM #	DESCRIPTION
3	3	41232-000-001-001-/-002	STEP ACTUATOR INSTALLATION KIT
26	26	41232-200-003-001	SPRING (STEP ACTUATOR)
1	1	41232-200-004-001	REDUCER TEE ASSY
70	70	41232-200-005-001	SPACER (STEP ACTUATOR)
11	11	41232-200-005-003	SPACER (STEP ACTUATOR)
34	34	41232-200-006-001	BRACKET
4	4	41232-200-007-001	BRASS CYLINDER ASSY
11	11	41232-200-008-002	DECAL
12	12	41232-200-008-002	DECAL
			<b>ATTN:BILL BECKETT</b>

**RECEIVED BY:**



# COMMERCIAL INVOICE

**International**

**Air Waybill No.**

**Date of Exportation**

January, 18 2007

**Shipper/Exporter (complete name and address)**

Apical Industries, Inc.  
2608 Temple Heights Drive  
Oceanside CA, 92054

**Country of Export (Origin)**

U.S.

**Country of Manufacture**

U.S.

**Country of Ultimate Destination**

Canada

**Export References (i.e. order no., invoice no., etc.)**

**Consignee (complete name and address)**

Dart  
1270 Aberdeen Street  
Hawkesbury, ON K6A1K7  
613-632-3336

**Importer - If other than consignee  
(complete name and address)**

No. of Pkgs.	Type of Pkg.	Full Description of Goods	Qty.	Unit of Measure	Weight	Unit Value	Total Value
1	Cardboard Box	Helicopter Parts	172	Ea	15	\$1450.00	\$1450.00
<b>Total Pkgs.</b>					<b>Total Weight</b>		<b>Total Invoice Value</b>
1					15 lbs	\$1450.00	\$1450.00
							Check One <input checked="" type="checkbox"/> F.O.B. <input type="checkbox"/> C&F <input type="checkbox"/> C.I.F.

These commodities, technology, or software were exported from the United States in accordance with the export administration regulations. Diversion contrary to U. S. Law prohibited.

I declare all the information contained in this invoice to be true and correct.

Signature of Shipper/Exporter

January 18, 2007

Date